



Service Bulletin

AMI INCORPORATED • 1500 UNION AVENUE, S. E. • GRAND RAPIDS 2, MICHIGAN

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BULLETIN NO. 148

TO: All Distributing Office Service Personnel

SUBJECT: Periodic Lubrication of Selector Pins.

During the assembly of the L-1062 Pin Wheel the F-3402 Selector Pins are lubricated with a light film of oil.

It is recommended that these pins be re-lubricated about once a year with a high grade machine oil (AMI F-1379 or equivalent).

All 200 pins can be oiled quickly by the following method:

1. Reset all pins.
2. Apply oil to a cotton swab and run the swab around the outside row of pins, between the two rows, and around the inside of the inner row of pins.
3. Push all pins to the selected position by hand and lubricate as above.

In very hot climates it may be advisable to lubricate the pins more frequently than once a year.

In all reported cases of sticking pins, lubrication has restored the machine to normal profitable operation.

APPLICATIONS ENGINEERING

KFN/ps